

TAUCK



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Tauck is the ultimate in escorted travel, proving to discerning travellers that how you see the world matters!

Travel in good company with someone who knows your name, and shares your passion. For 90 years this world leading, family run operator has provided premium, award winning travel experiences. And Tauck enjoys highest return-guest rate in the travel industry.

No surprise then that Tauck has been named the "#1 Tour Operator & Safari Outfitter" three times by the readers of Travel + Leisure magazine, and it has also been voted the "World's Best River Cruise Line" by the readers of Travel + Leisure for the second straight year!

With Tauck, "the amazing" always comes included. For instance, Tauck has partnered with award winning documentary film maker Ken Burns to theme events based on his films - plus there is a chance to meet Ken Burns on these tours. An example is the Tauck Jazz Event March 25 – 29, 2015. This uniquely American music comes to life in its birthplace, New Orleans, on a one-of-a-kind Tauck Ken Burns Event.

Or see the world in a new way with "Earth Journeys" featuring the use of field equipment to see how BBC filmmakers reveal nature's secrets. Get a closer look at wildlife wonders that other travelers don't see! From frozen worlds to tropical jungles... shallow seas to African plains... our planet is filled with unforgettable adventures in magical natural realms. Tauck and BBC Earth take you on journeys to discover what inspires the world's greatest natural history filmmakers – a backstage pass to experience, in person, places, people, animals and stories relating to the BBC's landmark natural history series. For example - new for 2015 is Tauck's South Africa: Epic Family Adventure. This amazing family adventure is limited to 34 guests in total.

For knowledge-seeking world travelers, Tauck is the premium guided travel experience where EVERYTHING is taken care of - so you can connect with people and places every moment of your vacation. Each and every day there are cultural and educational experiences that enrich and inspire.

Tauck provide a six star experience at a four star price! Over 100 different cost components are included - hotels in the best locations, in depth sightseeing, local cuisine, Tauck Tour Directors and expert local guides, most taxes and gratuities and more - with no hidden extras!



A Tauck tour includes all the little things that make a big difference to your touring experience. Tauck offer special small group departures of only 26 guests. Luggage handling is included every day of the trip. You enjoy à la carte dining on many evenings to provide a taste of authentic local cuisine.

On a Tauck cruise all shore excursions are included. On all riverboat and small ship cruises there are unlimited complimentary beverages aboard ship including regional wine, beer and premium spirits in addition to specialty coffee, water and soft drink. And all small ship cruises also include a daily cocktail hour aboard.

SPECIAL DEAL: This is a special offer ONLY for Travel Show Listeners - book your 2014 or 2015 Tauck River Cruise by October 31st 2014 and receive a free pre or post night compliments of Tauck! Book through your Travel Agent. When you book - MENTION THE CHRIS ROBINSON TRAVEL SHOW and ask your Travel Agent to contact the Tauck Sales Department to apply the offer.

The Tauck Brands

Tauck has 6 brands: Tauck World Discovery Tours, Tauck Bridges, Tauck Culturious, Tauck Small Ship Cruising, Tauck River Cruising, and Tauck Events.

"Tauck World Discovery" provides guided sightseeing adventures filled with in-depth cultural exploration in North and South America, Europe, Asia, Africa, Australia and New Zealand.

"Tauck Small Ship Cruising" focuses on Yacht and Expeditionary Small Ship Cruising combining intimate cruising with shore excursions offering in depth cultural land exploration (all included in the price)!

"Tauck River Cruising" offers personalized signature river cruises along European waterways with uncommon access and exclusive cultural experiences ashore.

"Tauck Bridges" is for family adventures designed to spark a passion, inspire a sense of wonder or enrich understanding – experiences shared with loved ones that bring you closer together.

"Tauck Culturious" offers dynamic tours that are the best way to become actively immersed in the local culture and are designed for those seeking a small-group, active travel experience.

"Tauck Events" are one-of-a-kind travel experiences focused on cultural, historical, nature or sports-oriented themes. Tauck Events



feature exclusive access to places and experiences you can't do on your own plus behind-the-scenes insights from respected experts.

Why Tauck?

The Benefits of Tauck Travel

The world and its many wonders take on a whole new dimension when seen through the eyes of a Tauck travel experience. With more than 100 intriguing choices to the most popular destinations around the globe, their creative itineraries find the unusual, the little known, the extraordinary – and bring them to life.

Philosophy

Tauck's vision is not just a corporate exercise; it is a set of values and beliefs that guide the company on a daily basis. You'll hear it on the phones with the Reservations Sales Counsellors, you'll feel it from the Tauck Directors, and you'll experience it along every mile of your Tauck travel experience.

History

Whether by scenic byway, ocean, riverboat or rail, Tauck specializes in finding ways to enliven a destination and enlighten travelers at the same time. Since 1925, Tauck has created singular experiences that become lifetime memories.

The Taucks

Three generations of Taucks have been pioneers in escorted travel since their first tour through New England in 1925. The Tauck family members today guide the company and oversee more than 100 legendary Tauck travel experiences on all seven continents.

Guests' Feedback

The enthusiastic and heartfelt endorsements of their guests are a tremendous source of pride for the company – and an important and highly credible source of information for you.

World of Giving

"Giving back" is an essential tenet of Tauck's vision. Learn about their volunteer programs, charitable grants, and the other efforts of our World of Giving and the Tauck Foundation on their website at http://www.tauckworldofgiving.com and http://www.tauckfoundation.org

Awards and Accolades

Tauck has won many awards and accolades and is one of the most honoured companies in the global travel industry.



Tauck Partners

Tauck works closely with many of the travel industry's leading organizations, through both membership activities and cooperative projects, to promote global travel opportunities and sustainable travel practices for responsible travel.

The Tauck Difference

Creative Vision

Tauck's mission is to offer enriching travel experiences that enhance people's lives by broadening their knowledge and fulfilling their dreams. They created unique and imaginative travel itineraries. By conducting each Tauck vacation with pride and enthusiasm, they bring to guests the best possible experience in every destination. It's a difference that's uniquely Tauck.

Carefree Travel, Both Relaxed and Refined

An important benefit of "Tauck Style" is the freedom to relax and travel as an individual because your needs and expectations are anticipated. Their carefully designed and choreographed itineraries are a refreshing mix of sightseeing, leisure, adventure and culture. You'll experience spectacular scenery and exciting events other travellers only dream about. Every detail is handled seamlessly. Luggage usually in your hotel room before you arrive and you have access to preferred seating at shows. Your time is truly your own to enjoy.

Free Time for Your Own Personal Discovery

Tauck build plenty of time at leisure into every itinerary, so you're free to linger at the perfect sidewalk café in Paris, enjoy a hike in the Canadian Rockies – or indulge yourself at the hotel spa.

Insightful Tour Directors

During your travels, you have the pleasurable advantage of being with a Tauck Tour Director who is fully knowledgeable about the destination, its history and its culture. You can relax knowing that you are accompanied by a professional who manages the flow of events... a problem-solver (in the unlikely event a problem should arise)... an insider who saves you precious time... and a friend who will help transform your trip into a truly memorable journey.

Unique and Distinguished Hotels in the Best Locations

When you travel with Tauck, you enjoy some of the best rooms at the world's finest hotels. With Tauck, you may stay in oceanfront rooms at the Royal Hawaiian Hotel, lake-view rooms at Chateau Lake Louise, or along the Grand Canyon rim at Kachina Lodge. Many of our hotels, such as Le Grand Intercontinental Hotel in Paris, the Oberoi Amervilas in Agra, India, and the Sabi Sabi Private Game Reserve in South Africa,



are rated among the worlds finest.

Featured Dining

When you travel independently, dining is typically your biggest expense. When you travel with Tauck, most meals are included! You'll savor a delectable assortment of classic dishes and regional specialties, selecting directly from menus or perhaps enjoying the innumerable delights of a delicious buffet.

Every Travel Expense is Included

When you travel with Tauck, you'll save up to 40% on the cost of travelling the same itinerary on your own. What's more, virtually every major travel expense is included: Along with most meals, your hotel accommodations, cruises, sightseeing, admissions to museums, galleries and theatres – even taxes and port charges – are built into the price of your trip. Guests are often delightfully surprised at how much is included. You can practically leave your wallet at home. A Tauck vacation offers you both superb quality and extraordinary value.

The Tauck Story

In 1924 Arthur Tauck was a budding 26-year-old entrepreneur, selling aluminum coin trays of his own design to banks throughout New England. It was a fateful sales trip that brought young Arthur to North Adams, Massachusetts that autumn, where he spent the morning enjoying the local scenery.

The area's fall foliage was in full display, and Arthur savored the colors as he lunched at the Wigwam Restaurant on the Mohawk Trail, just east of the Berkshires. Given the beauty of the foliage, Arthur was surprised to notice that the restaurant's only other patrons were travelling salesmen like himself. He concluded that there were no leisure visitors enjoying the scenery because few outsiders knew the area well enough to travel through it without guidance.

As Arthur later reflected on this insight, an idea grew in his mind. He possessed the expertise necessary to show people the beauty of New England he'd discovered on his travels. Intuitively he sensed that vacationers would gladly attempt a travel adventure if they could sign on with a knowledgeable guide. The guide would provide for their comfort and show them the sights on beautiful back roads they would otherwise be reluctant to travel independently. Arthur would be that guide, and his guests would simply travel along with him on one of his sales trips.

Arthur's first "Tauck tour" was a six-day, 1700km, all-inclusive trip that cost his six passengers \$69 each. Traveling in a rented Studebaker, the group toured the Berkshire and Adirondack mountains and visited Connecticut, Massachusetts, Vermont, New York and Canada. More than 1500kms of the trip were over dirt roads, but the passengers didn't



seem to mind. The group traveled in the morning, and enjoyed afternoons at area attractions and resort hotels while Arthur made his sales calls to banks.

For Arthur, that initial trip was little more than a lark - a hunch that he'd indulged - and at first no additional trips were planned. But when word-of-mouth endorsements from his original six passengers prompted nearly 20 inquiries about future trips, Arthur knew he was onto something. Arthur planned additional trips, and his new business grew. By 1929 Arthur had purchased several buses and begun to promote his tours in earnest, simultaneously serving as tour director, guide and driver. And Tauck's signature style of traveling - an approach that still drives the company to this day - was developed and refined. Tauck journeys would provide authentic, engaging discovery of the areas they visited. A friendly, knowledgeable guide would highlight the sights and places along the way, providing in-depth insights into local culture, history, flora, fauna and more. And the trips would combine the indulgence of the finest hotels and superior dining with the ease and assurance of knowing that all the mundane chores of travel were reliably handled by someone else.

Nearly 90 years later, Tauck World Discovery is the world's leading escorted travel operator. The company has been named the "#1 Tour Operator & Safari Outfitter" three times by the readers of Travel & Leisure magazine, and it enjoys the travel industry's highest return-guest rate.

Tauck is still a family company, and today Arthur's son, Arthur Tauck, Jr., serves as company chairman. Arthur Jr's. son-in-law, Dan Mahar, is the company's CEO and a Board Director, and his daughter, Liz Tauck Walters, also serves on the Board. Headquartered in Norwalk, Connecticut, Tauck's well-choreographed land journeys and cruises – one- and two-week+ land journeys, riverboat cruises, small ship cruises, and Tauck Bridges family travel adventures across the globe – are life enriching, inspirational and memorable, complemented by a dedicated do-it-all-for-you service that has been the cornerstone of the company – great value, from start to finish.

Tauck Uniques

- Virtually every travel expense is included in one up front price.
- Tour Directors, 10 year average tenure and all employed by
- No optional tours. No surprises, only good surprises...
- Gratuities included as per itineraries
- 6 Star value at 4 Star pricing
- Savings of over 40% compared to doing it on your own



	- Group transfers or private car, whether you buy air or not
	- No name badges - you're an individual! No group check-ins
	- Travel shorter routes, less time travelling
	- No early starts or late returns
	- After hours sightseeing visits included such as the Vatican, St
	Mark's Basilica, Sistine Chapel
	- Luggage handling on rail journeys, luggage inside rooms, no
	extra bag fee
	- Small group departures
	- Many different modes of transportation included, coach, rail,
	private plane, boat, balloons, rafts, carriage, convertible
	carsWater free on coaches
	- Liberal "Free Choice Dining"
	- 1 Cruise Director and 3 Tauck Directors on all cruises
	- 118 passenger river cruise ships with 2 restaurants, 85% of
	cabins with floor to ceiling Windows and French Balconies,
	excursions included nothing to buy, beer with lunch and wine with
	dinner Included, bicycles included
	- Tauck includes the land experience with every river cruise.
Tauck Exclusive	Here are just some of the exclusive travel experiences available with
Experiences	Tauck:
	- An after-hours guided visit to the Vatican Museums and the Sistine
	Chapel without crowds
	- A privately guided tour of the opulent Baroque libraries of Strahov
	Monastery in Prague
	- A special evening at a farm near Sorrento where you will see how
	cheese is made, and you can try your hand at pizza making! - Exploring the Isle of Capri by convertible car!
	- A cruise along the Amalfi Coast
	- A private Moreska dance presentation of a Moroccan folk story,
	performed only on the Island of Korcula off the Adriatic Coast of Croatia
	the birthplace of explorer Marco Polo
	- A private Tauck dinner at a Normandy château with musical
	entertainment
	- A special evening at the Palace in Prague Castle, featuring a private
	tour of the palace's "Princely Collections" exhibit with a reception and a
	gala dinner
	- Private piano recital in Warsaw celebrating the music of the beloved
	Polish composer and patriot Frederic Chopin
Who is a Tauck	- Previous escorted tour clients who know how costs can balloon and
Customer?	want to focus completely on enjoying themselves.
	- Cruise veterans who have travelled with premium lines and expect a
	premium experience.
	- Culturally and intellectually curious travellers more concerned with



	enrichment than saving \$100 Independent travellers who long to get the most of their holiday time by
	eliminating lineups and hassles.
	- Families who want to introduce children and grandchildren to the
	wonders of international travel in a friction-free atmosphere.
	- People celebrating milestones - anniversaries, retirement, students'
	graduation.
Tauck Inclusive	Tauck care of every detail, every day
Value	Tauck Directors average 10 years in service
	No hidden costs, no on tour surprises
	Virtually every travel expense is included in one up front price
	Special small group departures of 26 Tauck guests Over 100 cost components include on every tour and cruise
	Hotel and Resort Accommodations, handpicked for their locations and
	quality
	Special insider sightseeing and exclusive Tauck experiences guided by
	local experts and Tour directors
	A la carte dining on many evenings provides a taste of authentic local
	cuisine
	Most taxes and most gratuities
	All shore excursions – Tauck guests only – on all riverboat and small
	ship cruises; all day soft drinks and wine with dinner aboard ship, daily
	cocktail hour aboard all small ship cruises
New for 2015 -	Luggage handling every day of your trip For Europe in 2015 Tauck is introducing a new small-group itinerary
Europe	highlighting Italy's Puglia region and a pair of in-depth, six-day, World
	Cities explorations of Paris and Rome.
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	The new "A Week in Puglia" itinerary is limited to an average of just
	24 guests per departure, and it is Tauck's first-ever tour of the region
	comprising the "heel" of the Italian "boot," an area renowned for its
	unique architectural styles, culinary traditions and archeological
	wonders. Tauck's eight-day itinerary (from \$3,990 per person, double
	occupancy, plus airfare) begins in seaside Savelletri di Fasano with a
	four-night stay at a traditional "masseria," a fortified country farmhouse converted into a five-star hotel. While based in Savelletri di Fasano,
	Tauck guests will sample local vintages at an area winery and take part
	in a hands-on cooking lesson to discover other Apulian culinary
	traditions. Guests will also visit the Paleolithic-era cave dwellings at
	Matera and 13th-century Castel del Monte in Adria (both UNESCO
	World Heritage Sites), and learn about Puglia's traditional limestone
	"trulli" houses.
	Guests will next enjoy a tour of the centuries-old cave village of Lama
	d'Antico, and a tasting of locally produced organic olive oils, while en



route to the city of Lecce. During a two-night stay there, guests will visit the studios of a Lecce-born sandstone sculptor and a local papier-mâché artist, whose detailed figures depict 18th-century life. A chance to explore the whitewashed village of Ostuni precedes a final night back in Savelletri di Fasano, where guests will enjoy a farewell dinner and overnight accommodations at the Borgo Egnazia resort, a member of the prestigious "Leading Hotels of the World" collection. "A Week in... Puglia" begins and ends in Bari, with departures operating from March through June and in September and October.

NEW WORLD CITIES JOURNEYS IN PARIS AND ROME

Following the successful launch of its World Cities itineraries in London and Florence in 2014, Tauck will double its World Cities portfolio next year with the addition of in-depth explorations of Paris and Rome. Like the London and Florence itineraries, "World Cities... Paris" and "World Cities... Rome" are six-day, city-specific tours with daily sightseeing "tracks" that each explore a different cultural theme. World Cities journeys also feature a small group size (an average of 24 travelers), and each operates with multiple departures per year.

"World Cities... Paris" (from \$4,690 per person, double occupancy, plus airfare) includes five nights' accommodations at the InterContinental Paris Le Grand Hotel with 2015 departures from April through October. Themed sightseeing tracks include "Paris for Insiders," providing guests with behind-the-scenes insights during visits to iconic Parisian locations including the Eiffel Tower and the Louvre, and "Parisian for a Day," which features a guided shopping experience along Rue Montorgueil, where guests will buy wine and ingredients for an hors d'oeuvres platter they'll prepare under a chef's guidance at Les Halles Bistro. A "Vive la Revolution" track will explore sites central to the French Revolution, and the Day 4 "City of Art & Love" theme will be highlighted by a musicologist-led tour of the lavish Garnier Opera House, plus an enlightening discussion with an expat American artist in her studio.

With departures from March through July and again from September through November, "World Cities... Rome" (from \$4,290 per person, double occupancy, plus airfare) has sightseeing tracks delving into the city's history ("Many Layers of Rome") and its importance as the seat of Catholicism ("Center of Faith"). Tauck guests will also venture outside the city to Castel Gandolfo, Albano Laziale and Cisterna di Latina to explore "Myths & Legends," and returning to Rome, a "La Dolce Vita" track contrasts the colorful working-class Monti neighborhood with insider visits to a historic palace and a private villa.



"World Cities... Rome" will provide unique perspectives on popular attractions, including after-hours tours of the Vatican Museums and Sistine Chapel, as well as an exclusive visit to the Colosseum that explores the underground chambers where gladiators prepared for battle. Guests will also experience "insider" visits to lesser-known locations when they have dinner inside a 2,000-year-old home, during an exclusive visit to the medieval Garden of Ninfa, and when they enjoy their farewell dinner at Villa Aurora, the 17th-century home of Prince Nicolo and Princess Rita Boncompagni Ludovisi, with a tour of the villa led by the princess herself.

Like all Tauck journeys, the new European itineraries are fully inclusive, with accommodations, sightseeing, admission to all attractions, ground transportation (including airport transfers), luggage handling, most meals and gratuities, and much more included in the price.

TAUCK'S "GIFT OF TIME" OFFER

Tauck is encouraging its past guests to make their 2015 European travel plans early with its Gift of Time offer. This unique gesture lets returning Tauck guests extend their 2015 European journey with a complimentary hotel night added to either the beginning or end of their of Tauck itinerary, provided they book prior to Jan. 2, 2015 (new bookings only; other conditions apply).

2015 marks the 25th anniversary of Tauck's "Yellow Roads" land journeys in Europe, named for the company's explorations along the scenic, less-traveled byways marked in yellow on Michelin maps of Europe. Full details on Tauck's European land journeys (plus selected European river and small ship ocean cruises) are highlighted in the company's new "Yellow Roads of Europe" brochure, currently mailing out to agents and consumers. Those interested in learning more can contact their local travel agent, call Tauck at 800 468 2825, or visit www.tauck.com.

New for 2015 - Global

Tauck's new 13-day "Myanmar: A Road Less Traveled" itinerary begins in Thailand with two nights at the Shangri-La Hotel, Bangkok, where guests spend a full day exploring the city. After flying to Yangon, Myanmar and spending two nights at the Belmond Governor's Residence, guests then fly to Mandalay where they'll board the Belmond Road to Mandalay riverboat for a three-night cruise southward along the Ayeyarwady River.

Following their cruise, guests next enjoy two-night stays in Bagan and Inle Lake (at the Bagan Lodge and Villa Inle Resort & Spa, respectively) before returning for a final overnight in Bangkok at the Shangri-La Bangkok and flying home. (Selected departures will sail northward



along the Ayeyarwady, with the two-night stay at the Bagan Lodge featured on Nights 5 and 6, rather than on Nights 8 and 9 as described above.)

Throughout the 13-day journey, Tauck guests will experience local history and culture first-hand at temples, palaces, pagodas and monasteries, and in visits to local markets, traditional artisans' studios, rural villages, museums and a nursery school. Guests will also view the local landscapes from a variety of perspectives, including those provided by a traditional long-tail boat, tuk tuk, train and hot-air balloon.

"Myanmar: A Road Less Traveled" is priced from \$9,240 (per person, double-occupancy) plus international and on-tour airfare. Included in the price are 32 meals, all sightseeing and other featured activities, gratuities to all local guides, hotel and restaurant staff, airport transfers, luggage handling and much more. Tauck will operate departures in January, February, March, October and December of next year.

Tauck's new "Dubai & the Arabian Peninsula" journey travels to Doha (Qatar), Muscat (Oman) and Abu Dhabi and Dubai (UAE), with multiple-night stays throughout in luxurious hotels including The Ritz-Carlton Abu Dhabi Grand Canal and the Fairmont The Palm, Dubai. The 12-day journey juxtaposes images of stunning modernity with the region's rich history, as a progressive "zero-carbon" village and communities built entirely on man-made islands contrast dramatically with visits to centuries-old forts, traditional souks and ornate mosques.

Tauck guests will also be immersed in the Arabian Peninsula's history during museum visits in Doha, Dubai and Muscat, and they'll discover its religious and cultural traditions as they participate in an enlightening discussion at a center for cultural understanding.

Other cultural experiences will include dinner with a local Omani family, the opportunity to meet Arabian horses during a private tour of an equestrian center, and the chance to learn about the Middle East's 2,000-year-old history of falconry at the Abu Dhabi Falcon Hospital. Guests will also be treated to a Tauck-exclusive dinner and evening at the Dubai Desert Conservation Reserve, where they'll enjoy local music and dancing and have the opportunity to ride aboard a camel, get a henna tattoo, and smoke a traditional, aromatic shisha pipe.

"Dubai & The Arabian Peninsula" is priced from \$7,420 (per person, double-occupancy) plus international and on-tour airfare. Included in the price are 26 meals, all sightseeing and other featured activities,



gratuities to all local guides, hotel and restaurant staff, airport transfers, luggage handling and much more. Tauck will operate departures from January through April, and in September, October and December of 2015.

Tauck Events

Tauck Events are once-in-a-lifetime experiences built around specific happenings like the Kentucky Derby, or rich themes like jazz in New Orleans, where guests enjoy private performances and the chance to meet celebrated filmmaker, Ken Burns, creator of the documentary Jazz. Tauck Events.

Travel experiences are theme driven:

- Single departure, theme-driven one-of-a-kind travel experiences
- Focus is on cultural, historical, nature or sports-oriented themes
- Based in one destination with multi-night stays at 1 hotel no packing or unpacking
- Tauck has partnered with filmmaker Ken Burns to craft collaborative events based around the themes of Ken's films, with an opportunity to meet Ken Burns

Exclusive Access

- Tauck Events feature exclusive access to places and experiences you can't do on your own
- Small-group sightseeing tracks that are educational, participatory and mind-broadening
- Go behind-the-scenes at key sites and venues often off-the-beaten track
- Special "twists" and in-depth insights by local experts
- Exclusive Private Gala Evening Events held in premier venues cocktail receptions, special dinners, unique entertainment performances and presentations by noted experts

Personalized, Concierge Service

- Tauck Events are guided by our Tauck Directors, the best in the travel industry
- Warm, caring, attentive, professional and knowledgeable
- Every detail is handled from arrival to departure; days are well choreographed
- In the words of one guest: "Every time we turned around, a Tauck Director was there to tend to our needs. I fully expected to find someone in my room at night to tuck me in and read me a story! Thanks for an extremely marvelous few days."

Behind-the-Scenes Insights From Noted...

- Historians, scholars, authors, and columnists



Musicians, singers, humorists, dance troupes and performing artistsWriters, media presenters, sports professionals, fashion designers and

horticulturists

Tauck Bridges

Tauck's family travel specialists, Tauck Bridges offers fun-filled family vacations in the world's most exciting places, including North and South America, Europe, and Africa, providing priceless opportunities for families of all ages and generations to truly connect with one another. They will treat you to a taste of cowboy life on a real western dude ranch and give you the opportunity to work alongside of park rangers in the heart of the national parks. Come to Alaska where you will meet the amazing sled dogs of America's last frontier, follow the footsteps of early American history in colonial America or see what it's like to live in the jungles of Costa Rica.

Tauck's real-life safari in Tanzania is the best way to learn about the animals and tribes who make their homes here and the Canadian mountain adventure features some of the most amazing wilderness scenery and lodges you'll ever see in North America.

Tauck will make history come alive for you in Italy, England and France, where you will experience lifestyles both past and present, and be taken to history-making islands time forgot on a wondrous cruise to the Galápagos. Europe-bound families will have mountains of fun on the new alpine tour in Switzerland, Austria and Germany or travel from the past to the present on the sweet new Italy vacation in Rome, Capri and the Amalfi Coast.

And Tauck Bridges' New York family vacations are chocked full of Big Apple adventures that every generation will enjoy.

Everything's been planned with the interests of multi-generational travelers in mind, from ideally located hotels to dining and interactive experiences that every age and generation can share together. What's more, each vacation is orchestrated by an experienced Tauck Director who takes over all the day-to-day details of the trip so the adults can have fun and feel like kids again - what a family vacation should be all about!

If the call of the wild gets your heart pumping, check out our adventures in nature's playgrounds where wildlife plays a starring role.

- Majestic California: The Pacific, Redwoods & Yosemite
- Wonders of the Canadian Rockies
- Alaska: Call of the Wild
- Galapagos: Wildlife Wonderland
- Costa Rica: Jungles & Rainforests
- · Tanzania: A Grand Family Safari

From the homes of kings and queens to the mysteries of the Da Vinci Code to the ancient lands of the Gladiator and the canals of Venice to the city streets of Oliver Twist and the "gargoyoled" tower of the



Hunchback of Notre Dame, discover the real-life settings in Europe that are even better than the movies.

- Alpine Adventure
- Blue Danube: Family Riverboat Adventure
- Castles & Kings: London to Paris
- Italia Bella: Rome to Venice

Follow in the footsteps of colonial America or discover how the West was won by cowboys and frontiersman who braved rushing rivers, sculpted canyons and scorching deserts to pave the way for America's pilgrims and pioneers, including you and your family.

- Red Rocks & Painted Canyons
- Cowboy Country
- Patriots of America

New for 2015, the 12-day Tauck Bridges "Grand European Family Holiday" (\$7,417 per person, triple occupancy, plus international and on-tour airfares) begins in London with a three-night stay at the iconic The Langham, London. While there, Tauck guests will tour sites associated with the Harry Potter tales, traveling by special arrangement aboard the Hogwarts' Knightbus (used to rescue stranded wizards in the Harry Potter stories). Families will also join in for a sleuthing adventure involving fictional characters from Sherlock Holmes to the Tardis of the Dr. Who television series, culminating outside BBC's London studios. Other highlights include a tour of the Tower of London, dinner at a traditional British pub, and a trip in a private capsule on the London Eye.

After traveling to Paris through the Chunnel aboard the Eurostar train, Tauck guests will take a relaxing cruise along the Seine, and explore the worlds of fine art and fine chocolate with time at the Louvre and with renowned French chocolatier Jacques Genin, respectively. Other highlights in Paris include a memorable dinner on the first floor of the Eiffel Tower, and a fun visit to stunning Chateau Vaux le Vicomte (said to be the inspiration for Versailles) where younger guests will tour the opulent palace in 17th-century costumes.

Tauck guests will then fly to Rome and travel overland for a two-night stay in Umbria, where they'll participate in a truffle-hunting competition using trained dogs, enjoy an authentic local lunch at a country home, and tour a farm that raises alpacas and angora goats. In Rome, where the tour concludes with three nights at the Boscolo Exedra Roma, families will have an exclusive, after-hours tour of the Vatican Museums and Sistine Chapel, and experience the majesty of the Colosseum. After participating in a fun "sculptural safari" in the city's main piazzas, searching for various animals on carved fountains, buildings and



monuments, Tauck guests will enjoy a private farewell dinner with music at a villa outside of the city.

The new "South Africa: Epic Family Adventure" itinerary is limited to 34 guests per departure, and begins with a three-night stay in Cape Town at the Vineyard Hotel & Spa on the banks of the Liesbeek River. Guests then fly to Plettenberg on the Indian Ocean for a two-night stay at the Conrad Pezula in Knysna, before flying to Kruger National Park for three days of game drives based at the Lion Sands River Lodge. A third on-tour flight brings guests to Johannesburg for a day of exploration before their return flights home.

Throughout the 10-day journey (from \$5,826 per person, triple occupancy, plus international and on-tour airfares), families will experience the natural wonders and engaging culture of South Africa. Besides having the chance to search out the Big Five on game drives, Bridges travelers will get up-close with elephants, cheetahs, eagles, monkeys, ostriches and penguins, and they'll look for marine mammals on a whale and seal-watching cruise on Plettenberg Bay.

For an authentic taste of local culture, guests will visit a tribal village and rural school in Kruger National Park, visit the former home of Nelson Mandela during a bicycle tour of Johannesburg's Soweto neighborhood, and enjoy a traditional braai barbecue. And for fun and excitement, kids of all ages will enjoy a zip line ride over the Kruis River, travel by cable car to the top of Table Mountain in Cape Town, and ride a funicular up to Cape Point lighthouse overlooking the Cape of Good Hope.

The new Tauck Bridges South African safari (like a number of other journeys in both the Tauck and Tauck Bridges portfolios) will be enhanced through Tauck's new Earth Journeys partnership with the nature documentary filmmakers at BBC Earth. Through the partnership, Tauck guests will gain insights and perspectives on tour as they view a number of short, destination-specific films produced exclusively for Tauck by the team at BBC Earth. Guests will also employ a number of high-tech devices used by BBC Earth filmmakers to reveal the natural wonders of each destination, from underwater cameras that bring travelers face-to-face with marine life, to motion-activated infrared camera traps that capture videos and images of indigenous nocturnal animals that most travelers never see.

Tauck Culturious

Culturious is a new kind of guided travel that takes intimate groups of like-minded people on adventures that deeply engage them in the cultures they're visiting. It's an experience that's hands-on, totally immersive, physically active and, above all, fun.



Culturious travel is not a spectator sport... Do you want to stretch your mind and your legs at the same time? Do you have a desire to cross new boundaries? Then this may be for you.

Culturious is the moisture on your palm as you pick a coffee bean still beaded with morning dew on a Costa Rican plantation. It's the soothing ka-plunk of an oar as you paddle a kayak in France. It's the warm feeling you get sharing an authentic meal in a small, warm Tuscan kitchen, as your host and chef beams with pride.

Culturious is hands-on travel, loaded with sensory experiences. It is small groups (20 people on average), with more active components like hiking, biking, kayaking and horseback riding. It's unique, luxurious boutique hotels and exceptional access to the hidden corners and overlooked wonders of the most memorable places in the world. Culturious was designed for active, inquisitive travelers who are curious about culture. These immersive travel experiences are meticulously designed and choreographed so you can stretch your boundaries in ways that would be impossible if you were traveling without a guide or in a larger, less intrepid group. Culturious sends you "on assignment" and gives you the ability to truly experience a place and get up to your elbows in another culture.

For all the details of the 2015 Tauck Culturious trips, pick up their separate brochure from your local travel agent and pick from:

- Tuscany and Cinque Terre
- The Heart of Italy: Venezia, Firenze & Roma
- Provence
- Imperial Europe: Budapest, Vienna & Prague
- Wonderland: Yellowstone in Winter
- Yellowstone and the Tetons: American Safari
- Costa Rica

See all the details at http://culturious.com

Tauck River Cruising

Tauck has been voted the "World's Best River Cruise Line" by the readers of Travel-and-Leisure magazine for the second straight year! And it's no wonder, because Tauck offers 19 all-inclusive, award-winning river voyages throughout Europe...on a fleet of six beautiful ships.

All shore excursions, gratuities, onboard beer, wine and premium spirits, airport transfers, and more are built into the price. Combine that with an inviting club-like atmosphere and Tauck's signature land sightseeing in historic cities along the Rhine, Danube, Rhône and Seine river - and it's clear that Tauck is the perfect choice when it comes to European river cruising!

The Tauck river cruise experience revolves around four cornerstones:
- Uncommon access: blending included shore excursions and in-depth



sightseeing with Tauck Exclusives

- All-Inclusive value: virtually every expense is included in one upfront price
- Personalized cruising: based on caring service from Tauck staff on every cruise
- An intimate, Club-Like atmosphere: created by Tauck's custom designed riverboats

Cruising Europe's inland waterways, exclusively for Tauck, are six riverboats that represent the epitome of luxurious river cruising. Their spacious, well-appointed cabins and suites – including the most suites and the fewest passengers among ships of comparable size on Europe's rivers – contribute to an elegant, intimate ambiance. Elegantly and thoughtfully designed with a contemporary European flair and the highest standards of quality and comfort, Tauck guests enjoy upscale accommodations like those you would expect at a premium hotel, with all the built-in advantages of luxurious private river cruise ships.

There are four Jewel Class ships with all cabins facing outside and French balconies with sliding glass doors. The two new Inspiration Class vessels have a 8 "loft cabins" that extend from the first to the second decks with more natural light and views.

Choose a Tauck River Cruise on one of the great European waterways – the Rhine, Danube, Seine or Rhône rivers. For 2015 you'll find a new 8-day family river cruise along the Rhine from Basel to Amsterdam, and a new 23-day trip linking cruises on the Rhône and Seine by high-speed train, with stays in London and Monte-Carlo.

Three Tauck Directors and one Tauck Cruise Director are on board every Tauck river cruise. All shore excursions are included, led by Tauck Directors and local guides. So relax as Tauck take care of every detail and connect you ashore with people, places, and cultural traditions. Shore excursions are well-choreographed with exclusive cultural experiences, many of them private for Tauck guests only.

Every Tauck river cruise features:

- Europe's most spacious luxury riverboat fleet ms Swiss Jewel, ms Swiss Sapphire, ms Swiss Emerald, ms Swiss Treasures
- No more than 118 guests aboard each Tauck riverboat, while similarsized riverboats average 140 guests
- 14 suites (300 sq. ft.) and 7 junior suites on every ship four times more than most other European riverboats



- 85% of cabins have floor-to-ceiling windows with French balconies
- · Bicycles available for shore excursions;
- Fitness centre aboard every riverboat
- Only riverboat company to include a Tauck Cruise Director on every riverboat along with one Tauck Director for every 40 guests
- All shore excursions included, led by Tauck Directors, local experts and local guides
- All gratuities to Tauck staff & ship staff included
- Wine included with dinner aboard the riverboats
- Alternative bistro dining in the Lido Bar choice of dining venue on board
- Dine ashore with included meals at local restaurants
- Beer and soft drinks included with lunch and dinner aboard ship
- Room service breakfast available in Category 6 suites
- Informative lectures and cultural performances
- Attentive, do-it-for-you service from Tauck staff & ship staff

Tauck Riverboat Cruising in Europe

Budapest to Amsterdam by Riverboat

Tauck's Danube, Main, and Rhine river cruise aboard ms Swiss Sapphire, ms Swiss Emerald or ms Swiss Jewel riverboat glides past ancient castles and soaring cathedrals, taking in great cities including Vienna, Köln, Nürnberg and Bratislava - and revered UNESCO World Heritage Sites like Schönbrunn Palace and Kölner Dam (Cologne Cathedral).

Christmas Markets Along the Rhine

Exclusive Tauck extras, special holiday events aboard and ashore, much yuletide cheer... and of course, the Tauck Difference... set the tone for your delightful exploration of Christmas Markets in Germany and France on Tauck's special December Rhine River cruise between Basel and Köln aboard ms Swiss Sapphire!

The Blue Danube

Wind your way past medieval landscapes on a Danube River cruise aboard ms Swiss Emerald or ms Swiss Jewel riverboat to discover castles, cathedrals, frescoes and Habsburg palaces in five European countries. Includes land stays featuring two nights each in Prague and Budapest at centrally located 5-star hotels.

Belgium & Holland in Spring

Colourful flowers, picturesque windmills, art museums, canal-laced medieval towns, and a look at the art of making chocolate highlight this



most memorable of springtime European river cruises aboard ms Swiss Sapphire, ms Swiss Emerald or ms Swiss Jewel.

Budapest to the Black Sea

Explore Central Europe's ancient heart on one of Tauck's popular Danube cruises along the river's lower reaches between Budapest and the Black Sea. Discover dramatic castles, centuries-old monasteries, and myriad cultural treasures as you sail aboard one of Tauck's state-of-the-art riverboats, and enjoy two-night stays at city-centre hotels in Budapest and Bucharest.

The Rhine and Moselle

Explore two of Europe's most scenic rivers on a 12-night cruise between Basel and Amsterdam aboard ms Swiss Emerald, ms Swiss Sapphire or Tauck's newest riverboat. Glide along the Rhine in Holland, Germany, France and Switzerland; visit Luxembourg; and discover the castles, wineries and market towns of the Moselle Valley on one of Tauck's popular Rhine River tours.

Christmas Markets Along the Danube

Discover all the magic of Austria's and Germany's traditional Christmas Markets on just two departures of this special December Danube River cruise between Nürnberg and Vienna aboard ms Swiss Jewel... filled with exclusive Tauck extras, special yuletide events aboard and ashore, and great holiday cheer.

French Waterways and Vineyards

The joie de vivre of Paris... the vibrant colors and rich flavors of Provence... Roman ruins and medieval abbeys to explore... wonderful Rhône Valley wines to sample... and gastronomic delights from the bouchons of Lyon to a culinary school in Valence. Preceded by a two-night stay in Paris, this most extraordinary of France cruises is a feast for the senses.

French Escapade: Monte-Carlo to Paris

From Monte-Carlo on the Mediterranean, travel to Arles... cruise the Rhône and then the Saône rivers through Provence and into rich wine lands... and on to Lyon, France's gastronomic capital... and then overland to legendary Paris. Enjoy a true taste of all things Francais on one of Tauck's new France river cruises!

Grand European Cruise

Explore European landscapes on Tauck's ultimate North Sea to Black Sea tour by riverboat. Set off aboard ms Swiss Sapphire on a grand



3-week cruise through nine European countries along the Rhine, Main and Danube, plus two nights at a city-centre hotel in Bucharest.

Blue Danube: Family Riverboat Adventure

Family FYI: Did you know that the movie The Third Man was filmed at the Vienna Prater at the famous Giant Ferris Wheel? See the Old World through new eyes on one of our newest Europe tours - a family-friendly 7-night Danube riverboat cruise filled with fun, adventure and surprises in some of Europe's greatest cities - and a visit to the Vienna Prater for a ride on the famous ferris wheel!

Tauck Riverboat Cruising in Asia

China, the Yangtze River & Hong Kong

Tauck's 16 or 17 day China travel adventure includes ancient cities and tranquil country villages, a spellbinding Yangtze River cruise, special talks and presentations by local experts, and cultural connections from Beijing to Shanghai to Hong Kong.

Tauck Riverboat Cruising in Africa

Egypt & Jordan: Timeless Treasures, Ancient Lands

This two-week Egypt and Jordan tour combines a Nile River cruise and exploration of Egypt's antiquities with visits to Jordan's biblical sites, the Dead Sea and the amazing city of Petra.

New Riverboats

In 2014 Tauck launched its new ms Inspire and ms Savor riverboats and debuted four new river cruise itineraries in Europe, including its first-ever cruises on the Seine in France.

Both of Tauck's new ships are 443 feet in length and accommodate 130 passengers, compared to other lines' ships of the same size that house up to 190 guests, or 46% more passengers, in the same space. The ms Inspire and ms Savor also have twenty-two 300 square foot suites each, and both ships also feature eight innovative, 225 square foot "loft" cabins on the lower (Emerald) deck. The loft cabins feature a raised platform seating area that offers window views and a table with two chairs. A raised ceiling above the seating area allows the use of a much taller window than can normally be incorporated into lower-level cabins. The taller window, in turn, allows far more natural light to fill the cabin and the upper portion of the window can be opened for fresh air.

Tauck's River Cruise Ships

ms Swiss Emerald

Cruising the Rhône and Saône rivers in France, ms Swiss Emerald was designed to be open and airy, making full use of natural light – the perfect riverboat to cruise impressionist French landscapes.

ms Inspire

Innovatively designed to accommodate 130 passengers in grand style



with 22 300-sq.-ft. suites, ms Inspire lives up to her name – and a new riverboat class – gliding along the lush riverscapes of the Rhine.

ms Swiss Jewel

Defining the word luxury with Italian marble and dark rich woods, ms Swiss Jewel sails Europe's magnificent rivers, the Rhine, Main and Danube, with 3 Tauck Directors and a Tauck Cruise Director.

ms Swiss Sapphire

ms Swiss Sapphire defines l'amour Parisienne... cruising the magnificent Seine and le plaisir of the French countryside, her sweetly elegant decor accommodates 118 Tauck guests in gracious style.

ms Savor

Perfect for cruising to the cathedral towns, medieval castles and winelands along the Danube, the 130-passenger Inspiration-class ms Savor sets new standards for spacious elegance on the "river of kings."

ms Treasures

The airy, elegant design of the 118-passenger ms Treasures makes her perfect for cruising the Danube, Rhine and Main, where you might sip wine in a palace... and perhaps meet a prince.

Tauck's Top Ten Tours for First Time Guests

- The Blue Danube: Wind your way past medieval landscapes on a Danube River cruise aboard ms Swiss Jewel or ms Treasures to discover castles, cathedrals, frescoes and Habsburg palaces in five European countries. Includes land stays featuring two nights each in Prague and Budapest at centrally located hotels.
- 2. **Budapest to Amsterdam by Riverboat**: Tauck's Danube, Main, and Rhine cruise aboard ms Swiss Sapphire, ms Swiss Jewel or the new-for-2011 ms Treasures glides past ancient castles and soaring cathedrals, taking in great cities including Vienna, Köln, Nürnberg and Bratislava and revered UNESCO World Heritage Sites like Schönbrunn Palace and Kölner Dom.
- Grand Australia & New Zealand: From the outback, reef, and cosmopolitan cities of Australia to the geysers, fiords, and Maori culture of New Zealand, experience the very best on this extraordinary New Zealand and Australia trip.
- 4. **South Africa An Elegant Adventure**: From wildlife to the Winelands to cable-car vistas, a private game reserve to a



historic colonial hotel, waterfalls to a trendy waterfront, this South Africa tour covers it all.

- Classic Italy: One of Tauck's top-selling Italy tours, Classic Italy explores Venice, Florence, Rome, Pompeii, Tuscan hill towns, the Amalfi Coast and more, and features an after-hours guided visit to the Vatican Museums. A comprehensive trip filled with art, architecture, and cultural connections – cultural immersion, Tauck Style.
- 6. Normandy, Brittany, Paris & the Loire Valley: Visit the poignant beaches of D-Day, discover the rugged Brittany Coast, dine at an elegant estate in châteaux country, and spend three memorable nights in Paris on one of the most comprehensive Northern France and Normandy tours from Tauck.
- 7. **Yellowstone & Grand Teton National Parks:** Yellowstone's geothermal wonders, the magnificent Grand Tetons, Mount Rushmore and cowboy country of the "Old West" take centre stage on this memorable Utah, South Dakota and Wyoming tour.
- 8. America's Canyonlands: Tauck's Bryce Canyon, Zion and magnificent Grand Canyon tour takes in the natural and human history of the great Southwest including three of North America's most popular national parks by raft, plane, yacht and off-road vehicle; explore from inside-the-park lodges and hotels.
- 9. The Panama Canal & Costa Rica: An 11-day journey combines a 6-night cruise aboard the stylishly chic Le Levant with the fun of their Costa Rica tours, exploring ecological diversity, pristine islands and remote villages in the Pacific and Caribbean, and traversing the entire length of the magnificent Panama Canal.
- 10. Tuscany & Cinque Terre: A fresh new perspective on life in "the five lands" and under the Tuscan sun... that's Cinque Terre and Tuscany travel the Culturious way. It's hands-on learning with local experts on many subjects, who share their experience, their knowledge and their passions. And you are suddenly living la dolce vita...



Earth Journeys	Launched in 2014, Earth Journeys is a partnership through which Tauck will leverage the knowledge and expertise of BBC Earth filmmakers to bring original content and exclusive experiences to new and existing Tauck itineraries exploring the wonders of the natural world. In addition to designing the new "Walking With Dinosaurs: A Journey Through Time" event, Tauck and BBC Earth are working collaboratively to enhance four Tauck journeys beginning in late 2014: Tauck's 12-day "Botswana, South Africa & Zambia" itinerary, their 13-day "Kenya & Tanzania: A Classic Safari," a 13-day "Antarctica" cruise expedition, and the company's six-day "Manitoba: Polar Bear Adventure" in Canada
Special Deal	SPECIAL DEAL: This is a special offer ONLY for Travel Show Listeners - book your 2014 or 2015 Tauck River Cruise by October 31st 2014 and receive a free pre or post night compliments of Tauck! Book through your Travel Agent. When you book - MENTION THE CHRIS ROBINSON TRAVEL SHOW and ask your Travel Agent to contact the Tauck Sales Department to apply the offer.
Awards	For the second time in three years, Tauck has been named the "World's Best River Cruise Line" by the readers of Travel + Leisure magazine, one of the world's most authoritative and respected publications for travelers. The award is based on the results of the magazine's annual readers' survey.
More Information	Websites: www.tauck.com www.tauck.com/Tauck-World-Discovery.aspx www.tauck.com/small-ship-cruises.aspx www.tauck.com/river-cruises.aspx www.tauckbridges.com http://culturious.com www.tauck.com/events.aspx Brochures: https://tools.tauck.com/brochure/default.aspx Newsletter: https://www.tauck.com/newsletter Facebook: http://www.facebook.com/TauckTravel?sk=wall Brochures and Reservations: 800-468-2825 www.tauck.com/newsletter Facebook: http://www.facebook.com/TauckTravel?sk=wall Brochures and Reservations: www.tauck.com/TauckTravel?sk=wall Brochures and Reservations: www.tauck.com/TauckTravel?sk=wall Brochures and Reservations: https://twitter.com/Tauck www.tauck.com/Tauck www.tauck.com/Tauck www.tauck.com/Tauck www.tauck.com/Tauck www.tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.com/tauck.c